

YAS Series

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1. SCOPE

- 1.1 This specification is applicable to Lead-free and Halogen-free of RoHS directive for YAS Series Anti-Sulfurated Thick Film Chip Resistor Array.
- 1.2 Superior Sulfur resistant capability (Refer to ASTM-B-809-95 & EIA977 sulfur vapor test).
- 1.3 The product is for general electronic purpose.

2. PART NUMBERING SYSTEM

Part Numbering is made in accordance with the following system:

YAS	052	F] [100][-	J	K] [-	В
Туре	Size (Inch/mm)	Terminal Type		Non	ninal Resistance		Resistance Tolerance	Packaging		FoS Test
Sulfurated	052 - 0201 X Z	F: Positive packaging V: Ws packaging		5% (3-Digit)	EX. 100 = 10Ω 102 = 1KΩ		F = ±1%	K = 10,000 pcs Lead Free Y = 20,000 pcs Lead Free		B:105°C
Thick Film Chip Resistors Array				1% (4-Digit)	Y=	N = 50,000 pcs Lead Free		B:100°C		

3. RATING

3.1 Rated Power

3.1.1 Resistor Rated Power

Туре	Rated Power at 70°C	Max. Working Voltage	Max. Overload Voltage	Number of Terminals	Number Of Resistors
YAS052V (0201x2)	I — W I 12 5		25V	4	2
YAS052F (0201x2)	W	12.5 V	25 V	4	2
YAS054V (0201x4)	1/32 W	12.5V	25V	8	4
YAS054F (0201x4)	W	12.5 V	25 V	8	4

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3.2 Power Derating Curve:

Operating Temperature Range : - 55 ~ 155 °C

If the ambient temperature exceeds 70 degrees centigrade to 155 degrees centigrade, the power can be modified by the curve as below.

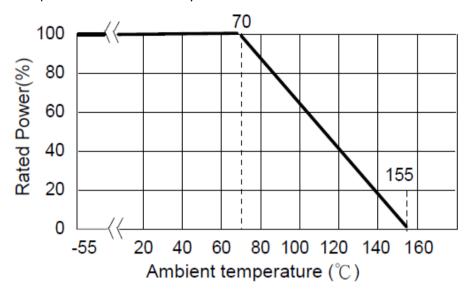


Fig.1 Power Derating Characteristics

3.3 Standard Atmospheric Condition

Unless otherwise specified, the standard range of atmospheric conditions for making measurements and tests is as follows:

Ambient Temperature = $+5^{\circ}$ C to $+35^{\circ}$ C

Relative Humidity = < 85% RH

Air Pressure = 86 kPa to 106kPa

If there may be any doubt about the results, measurement shall be made within the following limits:

Ambient Temperature = $20 \pm 2^{\circ}$ C

Relative Humidity = 60 to 70% RH

Air Pressure = 86 kPa to 106kPa

3.4 Operating Temperature Range -55°C to +155°C

3.5 Storage Temperature Range -5° C to $+40^{\circ}$ C / <85% RH

3.6 Flammability Rating Tested in accordance to UL-94, V-0

3.7 Moisture Sensitivity Level Rating: Level 1

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3.8 Product Assurance
ASJ resistor shall warranty 24 months from manufacturing date with control conditions.

3.9 ASJ resistors are RoHS compliance in accordance to RoHS Directive.

3.10 Resistance, Resistance Tolerance and Temperature Coefficient of Resistance.

Туре	Rated Power at 70°C	Max. Working Voltage	Max. Overload Voltage	T.C.R. (ppm/°C)	Resistance Range F (±1%) J (±5%)	Number of Terminals	Number Of Resistors					
YAS052V	1 ,,,	12.57/	25V	+400/-200	10Ω≦R≦100Ω	4	2					
(0201x2)	32 W	12.5V	25V	±250	$100\Omega < R {\leqq} 1M\Omega$	4	2					
YAS052F	YAS052F (0201x2) 12.5 V	12.5 V	12.5.7	12 5 1/	12 F.V	12.5.7	12 5 1/	25 V	+400/-200	10Ω≦R≦100Ω	4	2
(0201x2)			25 V	±250	100Ω < R≦1MΩ	4	2					
YAS054V		12 51/	251/	+400/-200	10Ω≦R≦100Ω	8 4	4					
(0201x4)	32 W	12.5V	25V	±250	100Ω < R≦1MΩ		4					
YAS054F	YAS054F (0201x4) 12.5 V	L W 12.5 V 25 V	2E V	+400/-200	10Ω≦R≦100Ω	8	4					
(0201x4)			23 V	±250	100Ω < R≦1MΩ	8	4					
Operating Temperature Range					-55~+155°C							

3.11 Rated Voltage

The resistor shall have a DC continuous working voltage or an rms. AC Continuous working voltage at commercial-line frequency and waveform corresponding to the power rating, as determined from the following:

$$E = \sqrt{R \times P}$$

E= Rated voltage (V)

P= power rating (W)

R= Nominal resistance(Ω)

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4. MARKING ON PRODUCT

The nominal resistance shall be marked on the surface of each resistor

Part Number	Color	Marking on Product			
YAS052F/V	_				
(0201 x 2)	-	No marking			
YAS054F/V		No marking			
(0201 x 4)	-				

4.1 Numeric Numbering

4.1.1 5% Tolerance: *Three Numerals Marking*

First 2 digits are significant figures, third digit is number of zeros. Letter R is decimal point.

Example

Nominal Resistance	Marking	Remarks
1Ω	1R0	1 X 10 ⁰ = 1
10 Ω	100	10 X 10 ⁰ = 1 0
100 Ω	101	10 X 10 ¹ = 1 00
4.7K $Ω$	472	47 X 10 ² = 47 00
47K $Ω$	473	$47 \times 10^3 = 47 000$
470K $Ω$	474	47 X 10 ⁴ = 47 0000
4.7M Ω	475	47 X 10 ⁵ = 47 00000

4.1.2 1% Tolerance : Four Numerals Marking

First 3 digits are significant figures, fourth digit is number of zeros.

Examples:

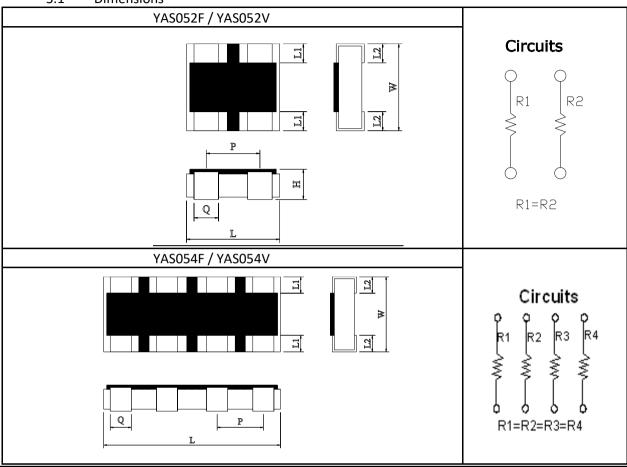
Nominal Resistance	Marking	Remarks
1Ω	1R00	1 X 10 ⁰ = 1
10 Ω	10R0	10 X 10 ⁰ = 10
100 Ω	1000	100 X 10 ⁰ = 100
4.7K Ω	4701	470 X 10 ¹ = 470 0
47K $Ω$	4702	$470 \times 10^2 = 470 00$
470K $Ω$	4703	470 X 10 ³ = 470 000
1 M Ω	1004	100 X 10 ⁴ = 100 0000

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5. DIMENSIONS

5.1 Dimensions

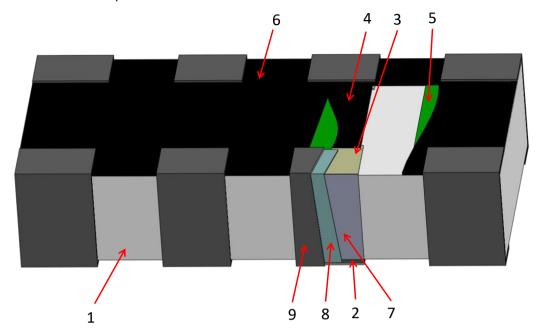


			C	Dimensions (mm	1)		
Туре	L	w	Н	L1	L2	Р	Q
YAS052V (0201x2)	0.80±0.05	0.60±0.05	0.23±0.10	$0.20^{+0.05}_{-0.10}$	$0.10^{+0.10}_{-0.05}$	0.50±0.05	0.20±0.10
YAS052F (0201x2)	0.80±0.05	0.60±0.05	0.23±0.10	$0.20^{+0.05}_{-0.10}$	$0.10^{+0.10}_{-0.05}$	0.50±0.05	0.20±0.10
YAS054V (0201x4)	1.40±0.05	0.60±0.05	0.23±0.10	$0.20^{+0.05}_{-0.10}$	$0.10^{+0.10}_{-0.05}$	0.40±0.05	0.20±0.10
YAS054F (0201x4)	1.40±0.05	0.60±0.05	0.23±0.10	$0.20^{+0.05}_{-0.10}$	$0.10^{+0.10}_{-0.05}$	0.40±0.05	0.20±0.10

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5.2 Structure Graph



1	Ceramic substrate	6	2ndProtective coating
2	Bottom inner electrode	7	Terminal inner electrode
3	Top inner electrode	8	Ni plating
4	Resistive layer	9	Sn plating
5	1st Protective coating	10	

5.3 Plating Thickness

Ni:≥2μm

Sn(Tin):≥3μm

Sn(Tin):Mate Sn

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6. Reliability Test

6.0.1 Electrical Performance Test

0.0.1	Electrical reflormance rest	Specifications
Item	Conditions	Resistors
Temperature Coefficient of Resistance	$TCR(ppm/^{\circ}C) = \frac{(R2 - R1)}{R1(T2 - T1)}x10^{6}$ R1: Resistance at room temperature R2: Resistance at -55°C or +125°C T1: Room temperature T2: Temperature -55°C or +125°C Refer to JIS-C5201-1 4.8	Refer item 3.10
Short Time Overload	Applied 2.5 times rated voltage for 5 seconds and release the load for about 30 minutes, then measure its resistance variance rate. (Rated voltage refer to item 3.10) Refer to JIS-C5201-1 4.13	
Insulation Resistance	Put the resistor in the fixture, add 100 VDC in + ,- terminal for 60 sec then measured the insulation resistance between electrodes and insulating enclosure or between electrodes and base material. Refer to JIS-C5201-1 4.6 Metal block measuring pione Metal place moderial Specimen Pressurizing by spring	≥10°Ω
Dielectric Withstand Voltage	Put the resistor in the fixture, add 300 VAC in +,- terminal for 60 sec. Refer to JIS-C5201-1 4.7	No short or burned on the appearance.

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6.0.2 Mechanical Performance Test

	Mechanical Performance Test			
Item	Conditions	Specifications		
reem	Conditions	Resistors		
Resistance to Solvent	The tested resistor be immersed into isopropyl alcohol of 20~25°C for 5 minutes, then the resistor is left in the room for 48 hr, then measure its resistance variance rate. Refer to JIS-C5201-1 4.29	△R%=±1.0%		
Solderability	The resistor be immersed into solder pot in temperature 235±5°C for 2 sec, then the resistor is left as placed under microscope to observed its solder area. Refer to JIS-C5201-1 4.17	Solder coverage over 95%		
Resistance to Soldering Heat	⊚Test method 1 (solder pot test): The tested resistor be immersed into molten solder of 260^{+5}_{-0} °C for 10 seconds. Then the resistor is left in the room for 1 hour. ⊚Test method 2 (solder pot test): The tested resistor be immersed into molten solder of 260^{+5}_{-0} °C for 30 seconds. Then the resistor is left as placed under microscope to observe its solder area. Refer to JIS-C5201-1 4.18	Test item 1: (1).Variance rate on resistance		
	⊗Bending Strength: Solder tested resistor on the PC board, add force in the middle down, and under load measure its resistance variance rate. D=3mm Resistor Salder Supporting jig Chip resistor Arount of band OHM Meter OHM	 (1).Variance rate on resistance		
	Refer to JIS-C5201-1 4.33			

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6.0.3 Environmental Performance

6.0.3	Environmental Performar		S	pecifications
Item	Condition	ns		Resistors
Resistance to Dry Heat	Put tested resistors in chamb 155±5°C for 1,000±4 hours. ¹ temperature for 60 minutes, and variance rate.	Then leaving in room		
	Refer to JIS-C5201-1 4.25			
TI 10 1	Put the tested resistor in the thermal shock chamber, under the temperature cycle which shown in the following table shall be repeated 300 times consecutively. Then leaving the tested resistor in the room temperature for 1 hours, and measure its resistance variance rate.			
Thermal Shock	Testing Condition			
	Lowest Temperature	-55±5°C		
	Highest Temperature	125±5°C		
	Temperature-retaining time 15 minutes each			
	Refer to MIL-STD 202 Method 107			
Loading Life in Moisture	Put the tested resistor in the char 40±2°C, relative humidity 90~99 voltage for 90 minutes on, 30 hours. Then leaving the test temperature for 60 minutes, and variance rate. Refer to JIS-C5201-1 4.24	5% and load the rated minutes off, total 1000 ted resistor in room		
Put the tested resistor in chamber under temperature 70±2°C and load the rated voltage for 90 minutes on, 30 minutes off, total 1000 hours. Then leaving the tester resistor in room temperature for 60 minutes, and measure its resistance variance rate. Refer to JIS-C5201-1 4.25				
	Put the tested resistor in sulfu	r vapor, at a	△R%=±1.0%	Refer to item 3.10
Sulfuration Test	temperature of 105±2°Cfor 750hrs.			
	Refer to ASTM-B-809-95&EIA9)77		

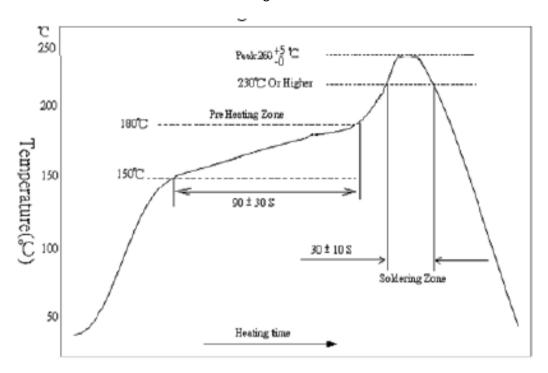
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6.1 Technical application notes: (This is for recommendation, customer are please to perform adjustment according to actual application)

Soldering Profile

6.1.1 Lead Free IR Reflow Soldering Profile



Remark : The peak temperature of soldering heat is 260^{+5}_{-0} °C for 10 second

6.1.2 Soldering Iron: Temperature 350±10°C, dwell time shall be less than 3 sec

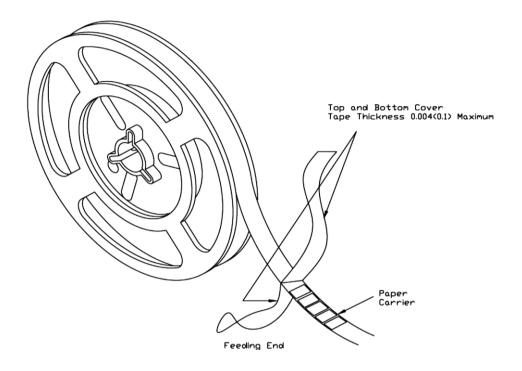
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7. TAPING

7.1 Structure of Taping

Paper Carrier

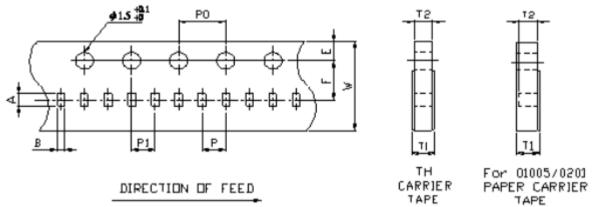


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7.2 Dimension

7.2.1 Dimension of Punched Paper Tape Carrier System YAS052F/V and YAS054F/V



Remark: Pitch tolerance over any 10 pitches of Po is \pm 0.2 mm

<u>Dimension of Punched Paper Tape Carrier System</u>

(unit:mm)

Code	Α	В	W	Е	F	T1
YAS052F/V	0.90±0.10	0.70±0.10	8.00±0.20	1.75±0.10	3.50±0.05	0.40±0.05
YAS054F/V	1.60±0.10	0.75±0.05	8.00±0.20	1.75±0.10	3.50±0.05	0.40±0.05

Code	T2	Р	P0	10xP0	P1
YAS052F/V	0.30±0.05	2.00±0.10	4.00±0.05	40.0±0.20	2.00±0.05
YAS054F/V	0.30±0.05	2.00±0.10	4.00±0.05	40.0±0.20	2.00±0.05

7.3 Packaging

7.3.1 Taping

7.3.1.1 Quantity – Tape and Reels

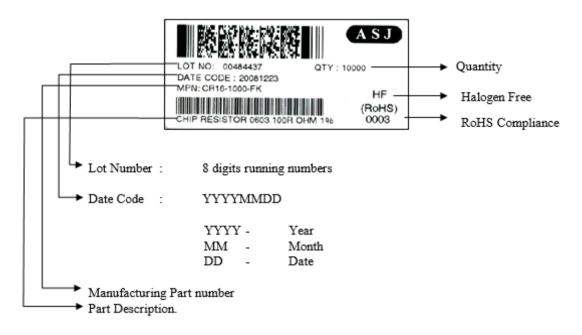
Code	Quantity	Reel	Remarks
V4.60505 <i>h</i> /	10,000	7"	2mm pitch
YAS052F/V YAS054F/V	20,000	10"	2mm pitch
1A3U34F/V	50,000	13"	2mm pitch

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7.3.2 Identification

Production label that indicates the 8 digits lot number, product type, resistance value and tolerance shall be pasted on the surface of each reel.

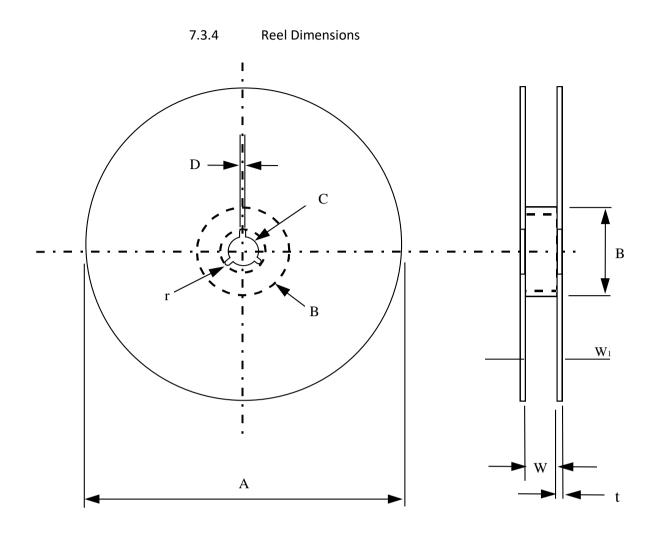


7.3.3 Packaging Reel Box

Dimension	Reel Box	Number of Reels
185 × 60 × 186 mm	25K Box	5
185 × 120 × 186 mm	50K Box	10

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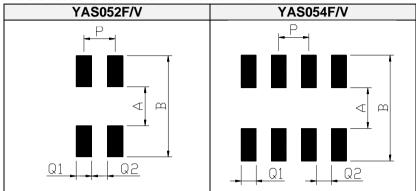
Model	Α	В	С	D	W	W_1	t	r
7"Reel (5K) (except 0402 10K)	ф178±2.0	φ60min	13± 0.2	ф2.0± 0.5	11± 0.1	14.4 max	1.0± 0.1	1.0
7"Reel (4K)	φ178±2.0	φ80min	13± 0.2	φ2.0± 0.5	13±1.0	14.4 max	1.2± 0.1	1.0
10"Reel (10K)	φ254±2.0	φ100min	13± 0.2	φ2.0± 0.5	11± 1.0	14.4 max	1.5± 0.1	1.0
13"Reel (20K, 50K)	ф330±2.0	φ100min	13± 0.2	ф2.0± 0.5	11± 1.0	14.4 max	2.1± 0.1	-
13"Reel (20K, 50K)	ф330±1.0	φ100±1	13.5±0.5	2~3±0.5	10±0.5	-	-	-

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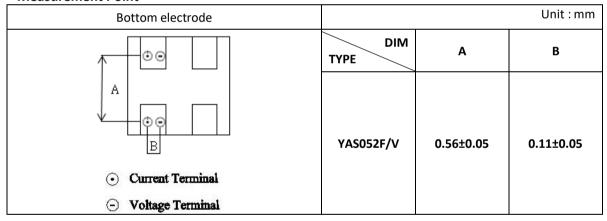
8. SURFACE MOUNT LAND PATTERNS DESIGN (For Reflow Soldering)

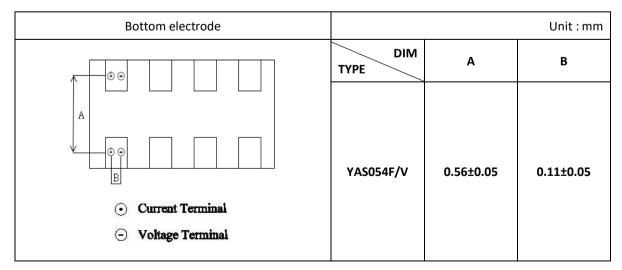
When a component is soldered, the resistance after soldering changes slightly depending on the size of the soldering area and the amount of soldering. When designing a circuit, it is necessary to consider the effect of a decrease or increase in its resistance.



	Dimensions (mm)					
<u>Type</u>	Α	В	Р	Q1	Q2	
YAS052F/V (0201x2)	0.30	0.90	0.50	0.30	0.20	
YAS054F/V (0201x4)	0.30	0.90	0.40	0.20	0.20	

9. Measurement Point





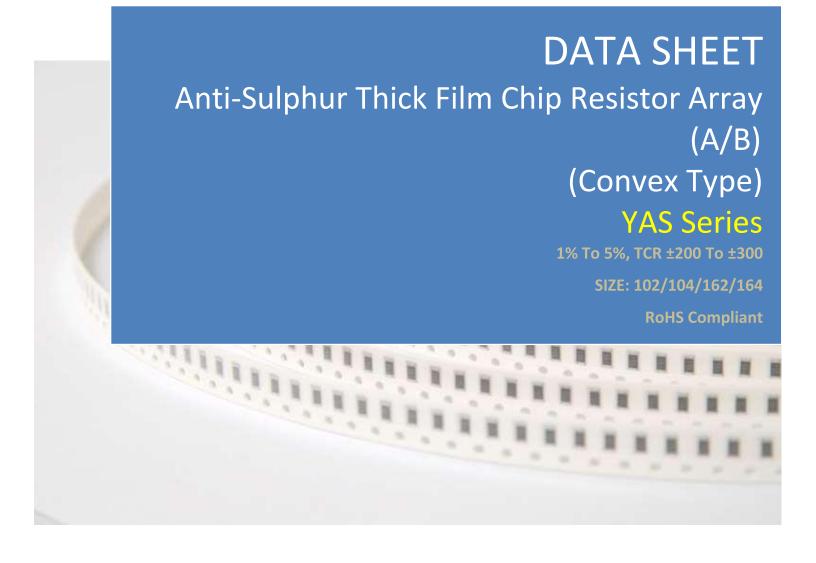
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10. REVISION HISTORY

REVISION	DATE	CHANGE NOTIFICATION	DESCRIPTION
Version.1	01.11.2019		Initial Release
Version.2	14.10.2020		Revise clause 2 part numbering system
			Revise clause 3.1.1 Resistor rated power
			Revise clause 3.5 Storage temp. range
			Revise clause 3.10 TCR table
			Revise clause 4 Marking on product
			Revise clause 5.1 dimension
			Revise clause 7.2.1 tape dimension
			Revise clause 7.3.1.1 Tape and reel qty
			Revise clause 8 Land pattern dimension
			Revise clause 9 Measurement point dimension
Version 3	13.04.2023		Revise clause 3.8 Product Assurance





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1. SCOPE

- 1.1 This specification is applicable to Lead-free and Halogen-free of RoHS Directive for YAS series anti-sulfurated thick film chip resistors array.
- 1.2 Superior Sulfur-resistant capability (Refer to ASTM-B-809-95 & EIA977 sulfur vapor test).
- 1.3 The product is for general electronic purpose.

2. PART NUMBERING SYSTEM

Part Numbering is made in accordance with the following system

YAS	102	_]	100	_	J	K	_	Α
Туре	Size (Inch/mm)		Nominal Resistance		Resistance Tolerance	Packaging		FoS Test
Anti - Sulfurated Thick Film Chip	102 - 0402 x 2 104 - 0402 x 4		5% (3-Digit) EX. $10\Omega = 100$ $4.7\Omega = 4R7$ JUMPER = 000			L = 5,000 pcs Lead Free K = 10,000 pcs Lead Free		A : 60°C
Resistors Array	162 - 0603 x 2 164 - 0603 x 4		1% EX. $10.2\Omega = 10R2$ $10K\Omega = 1002$		7-7oro ohm	Y = 20,000 pcs Lead Free N = 50,000 pcs Lead Free		B : 105°C

3. RATING

3.1 Rated Power

3.1.1 Resistor Rated Power

Туре			JUMPER (0Ω) Rated	JUMPER (0Ω) Resistance Value			
Турс	at 70°C	Voltage	Voltage	Current	Z(±	5%)	F(±1%)
					Α	В	В
YAS102 (0402)	1/16 W	25V	50V	1A	50mΩ MAX.	100mΩ MAX.	50mΩ MAX.
YAS162 (0603)	1/16 W	50V	100V	1A	50mΩ MAX	100mΩ MAX.	50mΩ MAX.
YAS104 (0402)	1 16 W	25V	50V	1A	50mΩ MAX	100mΩ MAX.	50mΩ MAX.
YAS164 (0603)	1 16 W	50V	100V	1A	50mΩ MAX	100mΩ MAX.	50mΩ MAX.

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3.2 Power Derating Curve:

Operating Temperature Range : -55 ~155 °C

If the ambient temperature exceeds 70 degrees centigrade to 155 degrees centigrade, the power can be modified by the curve as below.

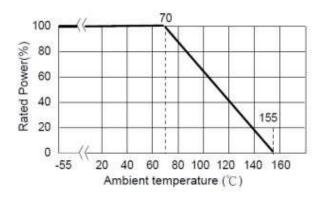


Fig.1 Power Derating Characteristics

3.3 Standard Atmospheric Condition

Unless otherwise specified, the standard range of atmospheric conditions for making measurements and tests is as follows:

Ambient Temperature = $+5^{\circ}$ C to $+35^{\circ}$ C

Relative Humidity = < 85% RH

Air Pressure = 86 kPa to 106kPa

If there may be any doubt about the results, measurement shall be made within the following limits:

Ambient Temperature = $20 \pm 2^{\circ}$ C

Relative Humidity = 60 to 70% RH

Air Pressure = 86 kPa to 106kPa

- 3.4 Operating Temperature Range -55°C to +155°C
- 3.5 Storage Temperature Range -5° C to $+40^{\circ}$ C / <85% RH
- 3.6 Flammability Rating Tested in accordance to UL-94, V-0
- 3.7 Moisture Sensitivity Level Rating: Level 1
- 3.8 Product Assurance

ASJ resistor shall warranty 24 months from the manufacturing date with control conditions.

- 3.9 ASJ resistors are RoHS compliance in accordance to RoHS Directive.
- 3.10 Resistance, Resistance Tolerance and Temperature Coefficient of Resistance.



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Tumo	Rated Power		Max. Overload	T.C.R.			Number of	Number of	JUMPER (0Ω) Rated		UMPER (0: Resistance Value	•							
Туре	at 70°C	Working Voltage	Voltage	(ppm/°C)	F(±1%)	J(±5%)	Terminals	Resistors	Current	Z (±	5%)	F(±1%)							
					E-24 \ E-96	E-24				Α	В	В							
YAS102	1 16	25V	50V	±300	$1\Omega {\leqq}R {<} 10\Omega$	1Ω≦R<10Ω	4	2	1A	50mΩ	100mΩ	50mΩ							
(0402)	(0402) 16 VV	250 500	230	300	300	300	250 500	250 500	300		10Ω≦R≦10MΩ	10Ω≦R≦10MΩ	7	-	27.	MAX.	MAX.	MAX.	
YAS162 (0603)	1/16 W	50V	100V	±200	10Ω≦R≦10MΩ	1Ω≦R≦10MΩ	4	2	1A	50mΩ MAX	100mΩ MAX.	50mΩ MAX.							
YAS104	1 ,,,	251/	F0)/	±300	1Ω≦R<10Ω	1Ω≦R<10Ω			1.0	50mΩ	100mΩ	50mΩ							
(0402)		25V	25V	25V	25V	25V	25V	25V	25V	50V	±200	10Ω≦R≦10MΩ	10Ω≦R≦10MΩ	8	4	1A	MAX	MAX.	MAX.
YAS164 (0603)	$\frac{1}{16}$ W	50V	100V	±200	1Ω≦R≦10MΩ	1Ω≦R≦10MΩ	8	4	1A	50mΩ MAX	100mΩ MAX.	50mΩ MAX.							
Opera	Operating Temperature Range					-55°C ~ +	-155℃												

3.11 Rated Voltage

DC voltage or AC voltage (rms) based on the rated power.

The voltage can be calculated by the following formula. If the calculated value exceeds the Max. voltage specified in the Table 3, the Max. voltage rating is set as the voltage rating.

$$E = \sqrt{R \times P}$$
 P= Power rating (W)
R= Nominal resistance (Ω)

E= Rated voltage (V)

P= Power rating (W)

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4. MARKING ON PRODUCT

The nominal resistance shall be marked on the surface of each resistor

Part Number	Color	Marking on Product
YAS102 (0402 x 2)	-	No marking
YAS104 (0402 x 4)	Light Yellow	Tolerance: ±1.0% (F) Four Numerals Marking (E96 Series)
YAS162 (0603 x 2)	Light Yellow	2) Tolerance; ±5.0% (J) Three Numerals Marking
YAS164 (0603 x 4)	Light Yellow	

4.1 Numeric Numbering

4.1.1 5% Tolerance: *Three Numerals Marking*

First 2 digits are significant figures, third digit is number of zeros. Letter R is decimal point.

Example

Nominal Resistance	Marking	Remarks
1Ω	1R0	1 X 10 ⁰ = 1
10 Ω	100	10 X 10 ⁰ = 1 0
100 Ω	101	10 X 10 ¹ = 1 00
4.7Κ Ω	472	47 X 10 ² = 47 00
47Κ Ω	473	47 X 10 ³ = 47 000
470Κ Ω	474	47 X 10 ⁴ = 47 0000
4.7 M Ω	475	47 X 10 ⁵ = 47 00000

4.1.2 1% Tolerance : *Four Numerals Marking*

First 3 digits are significant figures, fourth digit is number of zeros. Examples:

Nominal Resistance	Marking	Remarks
1Ω	1R00	1 X 10 ⁰ = 1
10 Ω	10R0	10 X 10 ⁰ = 10
100 Ω	1000	100 X 10 ⁰ = 100
4.7K Ω	4701	470 X 10 ¹ = 470 0
47Κ Ω	4702	470 X 10 ² = 470 00
470Κ Ω	4703	470 X 10 ³ = 470 000
1 M Ω	1004	100 X 10 ⁴ = 100 0000

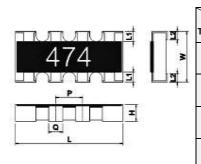
YAS Series

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5. DIMENSION

5.1 Dimension





							0
DIM TYPE	L	w	Н	L1	L2	Р	Q
YAS102 (0402)	1.00±0.10	1.00±0.10	0.30±0.05	0.15±0.10	0.25±0.15	(0.67)	0.33±0.10
YAS104 (0402)	2.00±0.10	1.00±0.10	0.40±0.10	0.20±0.10	0.25±0.15	(0.50)	0.30±0.10
YAS162 (0603)	1.60±0.15	1.60±0.15	0.45±0.10	0.30±0.15	0.30±0.20	(0.80)	0.60±0.10
YAS164 (0603)	3.20±0.20	1.60±0.15	0.50±0.10	0.30±0.15	0.30±0.20	(0.80)	0.50±0.10

YAS Series

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6. RELIABILITY TEST

lå.c.m.	Conditions	Specif	fications
ltem	Conditions		sistors
High Temperature Exposure (Storage)	Exposure temperature for 24±4hr or more, and measure of its resistance		Refer to item 3.10
Temperature Cycling	Put the specimens in the High & low temperature test chamber with temperature varies from -55°C to 125°C for 15 minutes and total 1000 cycles. Then take them out to stabilize in room temperature for 24±4hr or more, and measure of its resistance variance rate. Experiment evidence: AEC-Q200	△R=±2.0%	Refer to item 3.10
Biased Humidity	Solder the specimens on the test PCB and put them into the constant temperature humidity chamber with 85±2°C and 85±5%RH. Then apply the test voltage that calculates based on the 10% of rated power for 1000hrs. Then take them out to stabilize in room temperature for 24±4hr or more, and measure of its resistance variance rate. Experiment evidence: AEC-Q200	1. 1%:	Refer to item 3.10
Operational Life	Solder the specimens on the test PCB and Put them in the chamber with temperature of 125±3°C and load the voltage for 1000 hours. Then take them out to stabilize in room temperature for 24±4hr or more, and measure of its resistance variance rate. Note: The input voltage shall refer to the power de-rating curve (referring to page 3,No.3.2) Experiment evidence: AEC-Q200	1. 1%:	Refer to item 3.10
Short Time Overload	Applied 2.5 times rated voltage for 5 seconds and release the load for about 30 minutes, then measure its resistance variance rate. (Rated voltage refer to item 3.10) Refer to JIS-C5201-1 4.13	1. 1% : △R=±1.0% 2. 5% : △R=±2.0%	Refer to item 3.10
Refer to JIS-C5201-1 4.13 The specimens are fully immersed into the Pb-free solder pot, then take them out to stabilize for 1 hour or more and measure of its resistance variance rate. Temp of solder pot : 260±5°C Soldering Heat Temp of solder pot : 10±1sec. Experiment evidence AEC-Q200		△R=±1.0%	Refer to item 3.10
ESD	Put the specimens on the test fixture and two (2) discharges (2KVDC) shall be applied to each PUT, one (1) with a positive polarity and one (1)with a negative polarity. Afterwards, the specimens stabilize for 30min or more and measure of its resistance variance rate. The test is performed with direct contact and regular discharge mode. The resistor and capacitor used on the spearhead is 2000Ω and 150pF respectively.	△R=±3.0%	Refer to item 3.10

YAS Series

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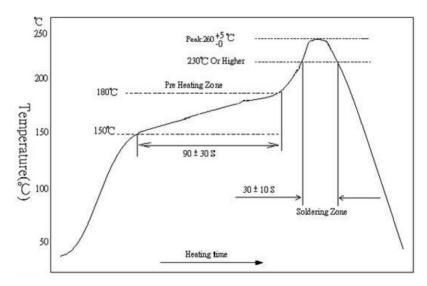
ltem		Conditions	Specifica	ntions	
iteiii		Conditions	Resist	Resistors	
Solderability	The specimens are imimmersed into the so $235\pm5^{\circ}\text{C}$ for $5^{+0}_{-0.5}$ sec soldering coverage ur Test item 2 (Leaching The specimens are imimmersed into the so	bjected to 155°C dry bake for 4hrs±15min. mersed into the flux first, then fully lder pot, at a temperature of . Then rinse with water and observe the oder the microscope. test): Method D mersed into the flux first, then fully lder pot, at a temperature of c. Then rinse with water and observe the oder the microscope.	1.Soldering coverage of 2. At the edge of term underneath (e.g. wh not expose.	inal, the object	
Electrical Characterization	TCR(pp R1: Resistance at roor R2: Resistance at -55° T1: Room temperatur T2: Temperature -55° Experiment evidence:	C or +125°C(Ω) e (°C) C or +125°C	Refer to item 3.10	NA	
Board Flex (Bending Test)	Bending Tester. Add for duration of the applie	of its resistance variance rate in load.	△R=±1.0% No mechanical damag side end or chip crack.		
Sulfuration	Class : A	Put the tested resistor in sulfur vapor, at a temperature of 60±2°Cfor 1000hrs Refer to ASTM-B-809-95&EIA977	△R=±4.0%	Refer to item 3.10	
Test					

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6.1 Soldering Profile

Technical application notes: This is for recommendation, customer please to perform adjustment according to actual application.

6.1.1 Lead-Free IR Reflow Soldering Profile



Remark : The peak temperature of soldering heat is $260^{+5}_{-0}\,^{\circ}\mathrm{C}$ for 10 second

6.1.2 Soldering Iron: Temperature 350±10°C, dwell time shall be less than 3 sec

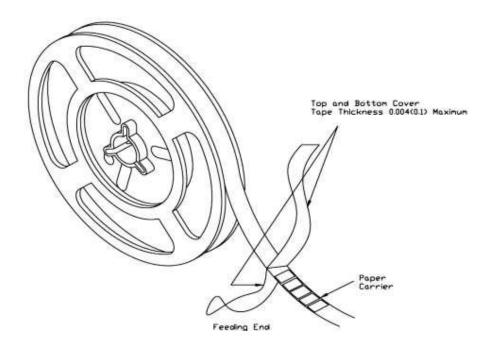
YAS Series

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7. TAPING

7.1 Structure of Taping

Paper Carrier

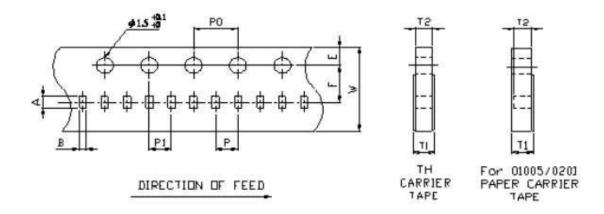


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7.2 Dimension

7.2.1 Dimension of Punched Paper Tape Carrier System YAS102D and YAS104D



Remark: Pitch tolerance over any 10 pitches of Po is $\pm\,0.2~\text{mm}$

<u>Dimension of Punched Paper Tape Carrier System</u>

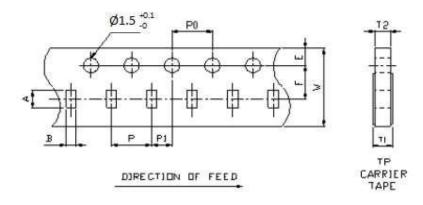
(unit:mm)

					(,
Code	Α	В	W	E	F	T1
YAS102	1.20±0.10	1.20±0.10	8.00±0.20	1.75±0.10	3.50±0.05	$0.40^{+0.2}_{-0}$
YAS104	2.20±0.10	1.20±0.10	8.00±0.20	1.75±0.10	3.50±0.05	$0.60^{+0.2}_{-0}$

Code	T2	Р	P0	10xP0	P1
YAS102	0.40±0.10	2.00±0.10	4.00±0.05	40.0±0.20	2.00±0.05
YAS104	0.60±0.10	2.00±0.10	4.00±0.05	40.0±0.20	2.00±0.05

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7.2.2 Dimension of Punched Paper Tape Carrier System YAS162D and YAS164D



l	Code	Α	В	W	E	F	T1
	YAS162	1.90±0.10	1.90±0.10	8.00±0.20	1.75±0.10	3.50±0.05	$0.60^{+0.2}_{-0}$
	YAS164	3.45±0.10	1.90±0.10	8.00±0.20	1.75±0.10	3.50±0.05	$0.75^{+0.2}_{-0}$

Code	T2	Р	P0	10xP0	P1
YAS162	0.60±0.10	4.00±0.10	4.00±0.05	40.0±0.20	2.00±0.05
YAS164	0.75±0.10	4.00±0.10	4.00±0.05	40.0±0.20	2.00±0.05

7.3 Packaging

7.3.1 Taping

Quantity - Tape and Reels

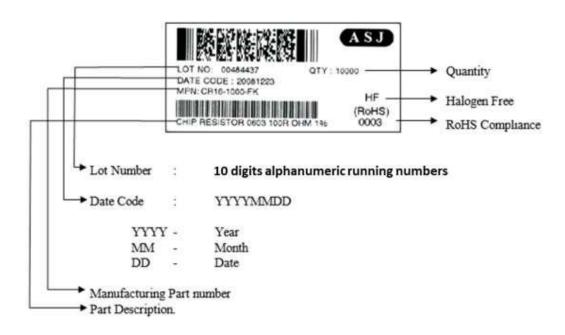
Code	Quantity	Reel	Remarks
V4.64.66	10,000	7"	2mm pitch
YAS102 YAS104	20,000	10"	2mm pitch
1A3104	50,000	13"	2mm pitch
	5,000	7"	4mm pitch
YAS162 YAS164	10,000	10"	4mm pitch
1A3164	20,000	13"	4mm pitch

YAS Series

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7.3.2 Identification

Production label that indicates the 10 digits lot number, product type, resistance value and tolerance shall be pasted on the surface of each reel.



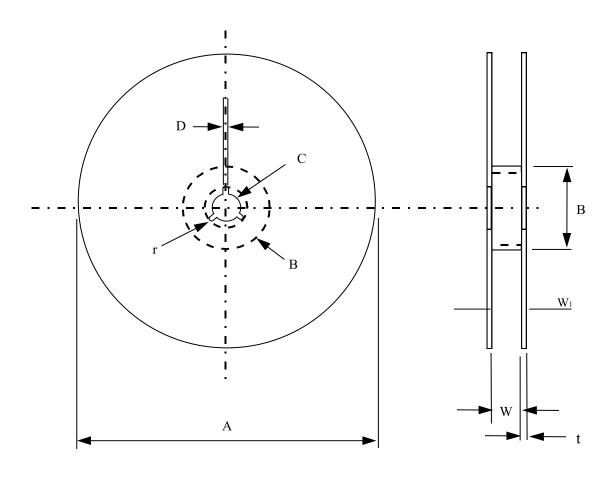
7.3.3 Packaging Reel Box

Dimension	Reel Box	Number of Reels
185 × 60 × 186 mm	25K Box	5
185 × 120 × 186 mm	50K Box	10

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7.3.4 Reel Dimensions



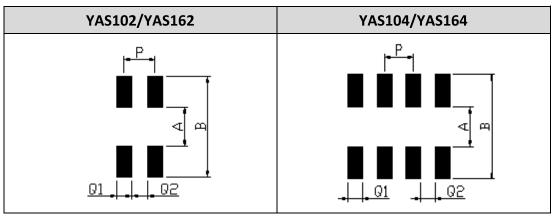
Model	Α	В	С	D	W	W_1	t	r
7"Reel (5K) (except 0402 10K)	ф178±2.0	φ60min	13± 0.2	ф2.0± 0.5	11± 0.1	14.4 max	1.0± 0.1	1.0
7"Reel (4K)	φ178±2.0	φ80min	13± 0.2	φ2.0± 0.5	13±1.0	14.4 max	1.2± 0.1	1.0
10"Reel (10K)	ф254±2.0	φ100min	13± 0.2	φ2.0± 0.5	11± 1.0	14.4 max	1.5± 0.1	1.0
13"Reel (20K, 50K)	ф330±2.0	φ100min	13± 0.2	ф2.0± 0.5	11± 1.0	14.4 max	2.1± 0.1	-
13"Reel (20K, 50K)	φ330±1.0	φ100±1	13.5±0.5	2~3±0.5	10±0.5	1	-	1

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8. SURFACE MOUNT LAND PATTERNS

Unit:mm



TYPE DIM	А	В	Р	Q1	Q2
YAS102	0.50	2.00	0.67	0.33	0.34
YAS104	0.50	2.00	0.50	0.28	0.22
YAS162	1.00	2.60	0.80	0.40	0.40
YAS164	1.00	2.60	0.80	0.40	0.40

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9. REVISION HISTORY

REVISION	DATE	CHANGE NOTIFICATION	DESCRIPTION
Version.1	February 13,2015		Initial Release
Version.2	December 15,2015		Update Datasheet Spec.
Version.3	August 16, 2016		Update information :-
			Part Numbering System
			Resistor Rated Power
			Resistance, Resistance Tolerance and TCR
			Reliability Test
			Punch paper tape dimension
			Packaging
Version.4	October 05, 2016		Typo error in clause 3.11
			Typo error in clause 4.1.3
			Clause 7.1, remove Embossed Plastic
			Carrier
			Insert 13' reel information into clause 7.3.4
			table
Version.5	February 08, 2018		1. Change Title to Anti-Sulphur Thick Film Chip
	, .		Resistor Array(A/B) (Convex)
			2 · Update clause 1 information
			3 · Update clause 2, Part Numbering System
			information
			4 · Update clause 3.1.1, Resistor Rated Power
			information
			5 · Update clause 3.10, Resistance, Resistance
			Tolerance and TCR information
			6 · Update clause 6 information on
			i · High Temperature Exposure(Storage)
			ii ·Temperature Cycling
			iii · Biased Humidity
			iv · Operational Life
			v · Solderability
			vi · Board Flex(Bending Test)
			7 · Delete clause 6 Physical Dimension and
			Resistance to solvents strength(SMD) test
			8 · Add Short time overload test to clause 6
			9 · Add Sulfuration test "B : 105°C" to clause 6
Version.6	20.12.2018		Datasheet update
Version.7	21.02.2019		1. Update clause 1.2
			2. Update clause 6 Sulfuration Test
Version.8	06.09.2019		Revise clause 1.2
			Revise clause 2
			Revise clause 3.9
			Revise clause 6 Sulfuration Test
Version.9	28.09.2020		Revise clause 3.5
Version.10	18.11.2021		Revise clause 2 part numbering system
			Revise clause 3.1.1 Resistor rated power
			Revise clause 3.10 TCR table
			Revise clause 5.1 dimension
			Revise clause 6 item Temperature cycling.
Varsian 11	10 11 2022		
Version 11	18.11.2023		Revise clause 3.8 Product Assurance Revise clause 7.3.2 Identification
			nevise clause 7.5.2 Identification